

Product	Packaging	Mix ratio	Thinning	Consumption				Curing times								Surface preparation					Use			
					WFT μm	DFT μm	coverage	coats	°C	pot life m	gel time h	touch dry h	tack free h	sand- able h	re/overcoat min h	max h	primed surface	metals	GRP/ gelcoat	FRP	wood	waterline ↑	waterline ↓	
PRO-EPOX - Epoxy resins																								
101	1 lt (0.6+0.4) 2 lt (1.2+0.8) 30 lt (18+12)	bV: 3:2 bW: 100:59	-	P nP	- 60		15 m²/lt 30 m²/lt	1-3 1	10 20 30	150 75 45	3 1.5 1	5.5 2.5 2	12 4 3	36 24 12	5.5 2.5 2	12 4 3	-	-	80-120	120-320	80-220	✓	✓	
PRO-PRIME - Protective epoxy primers																								
101	2 lt (1.33+0.66) 27 lt (18+9)	bV: 2:1 bW: 100:32	-	P nP	- 100		3 m²/lt 6 m²/lt	1 1	10 20 30	80 40 20	4 3 2	7 5 3	13 9 5	28 18 8	7 5 3	28 18 8	-	-	80-180		80-220		✓	
201	2 lt (1.33+0.66) 24 lt (16+8)	bV: 2:1 bW: 100:29	R S	2-4% 30-40%	R S	130 120	90 80	10 m²/lt 13 m²/lt	5 5	10 20 30	240 90 60		2 1.5 0.5	8 4 2	21 6 4	3 2 1	7d 7d 7d	120-400	24-36	80-240	120-320	80-220	✓	✓
203	2 lt (1.33+0.66) 24 lt (16+8)	bV: 2:1 bW: 100:29	R S	2-4% 30-40%	R S	130 120	90 80	10 m²/lt 13 m²/lt	1-4 1-4	10 20 30	240 90 60		2 1.5 0.5	8 4 2	21 6 4	3 2 1	7d 7d 7d	120-400	24-36	80-240	120-320	80-220	✓	✓
PRO-FILL - Fillers & pastes																								
101 / 102	1, 4, 20 lt	bV: 1:1 bW: 1:1	-		-		-	-	10 20 30	70 50 30	-	-	-	48 36 24	8 4 2.5	3d 3d 3d	120-400	24-36	80-240	120-320	80-220	✓	✓	
201	1, 4 lt	bV: 1:1	-		-		-	-	10 20 30	60 30 15	-	-	-	5 3 1.5	3.5 1.5 0.5	2d 2d 2d	120-400	24-36	80-240	120-320	80-220	✓	✓	

bV: by Volume
bW: by Weight

R: application by Roller
S: application by Spraying

P: Porous substrate
nP: non-Porous substrate

WFT: Wet Film Thickness
DFT: Dry Film Thickness

m: minutes
h: hours
d: days

GRP: Glass Reinforced Polymer (fiberglass)
FRP: (carbon) Fiber Reinforced Polymer