

| Product                              | Packaging                                         | Mix ratio             | Thinning | Consumption    |           |            |                      | Curing times         |                |                  |                  |                   |                   |                    |                         | Surface preparation |                   |         |                 |         | Use     |                |                |   |
|--------------------------------------|---------------------------------------------------|-----------------------|----------|----------------|-----------|------------|----------------------|----------------------|----------------|------------------|------------------|-------------------|-------------------|--------------------|-------------------------|---------------------|-------------------|---------|-----------------|---------|---------|----------------|----------------|---|
|                                      |                                                   |                       |          |                | WFT<br>μm | DFT<br>μm  | coverage             | coats                | °C             | pot<br>life<br>m | gel<br>time<br>h | touch<br>dry<br>h | tack<br>free<br>h | sand-<br>able<br>h | re/overcoat<br>min<br>h | max<br>h            | primed<br>surface | metals  | GRP/<br>gelcoat | FRP     | wood    | waterline<br>↑ | waterline<br>↓ |   |
| PRO-EPOX - Epoxy resins              |                                                   |                       |          |                |           |            |                      |                      |                |                  |                  |                   |                   |                    |                         |                     |                   |         |                 |         |         |                |                |   |
| 101                                  | 1 lt (0.6+0.4)<br>2 lt (1.2+0.8)<br>30 lt (18+12) | bV: 3:2<br>bW: 100:59 | -        | P              | -         |            | 15 m²/lt<br>30 m²/lt | 1-3<br>1             | 10<br>20<br>30 | 150<br>75<br>45  | 3<br>1.5<br>1    | 5.5<br>2.5<br>2   | 12<br>4<br>3      | 36<br>24<br>12     | 5.5<br>2.5<br>2         | 12<br>4<br>3        | -                 | -       | 80-120          | 120-320 | 80-220  | ✓              | ✓              |   |
| PRO-PRIME - Protective epoxy primers |                                                   |                       |          |                |           |            |                      |                      |                |                  |                  |                   |                   |                    |                         |                     |                   |         |                 |         |         |                |                |   |
| 101                                  | 2 lt (1.33+0.66)<br>27 lt (18+9)                  | bV: 2:1<br>bW: 100:32 | -        | P              | -         |            | 3 m²/lt<br>6 m²/lt   | 1<br>1               | 10<br>20<br>30 | 80<br>40<br>20   | 4<br>3<br>2      | 7<br>5<br>3       | 13<br>9<br>5      | 28<br>18<br>8      | 7<br>5<br>3             | 28<br>18<br>8       | -                 | -       | 80-180          |         | 80-220  |                | ✓              |   |
| 201                                  | 2 lt (1.33+0.66)<br>24 lt (16+8)                  | bV: 2:1<br>bW: 100:29 | R<br>S   | 2-4%<br>30-40% | R<br>S    | 130<br>120 | 90<br>80             | 10 m²/lt<br>13 m²/lt | 5<br>5         | 10<br>20<br>30   | 240<br>90<br>60  |                   | 2<br>1.5<br>0.5   | 8<br>4<br>2        | 21<br>6<br>4            | 3<br>2<br>1         | 7d<br>7d<br>7d    | 120-400 | 24-36           | 80-240  | 120-320 | 80-220         | ✓              | ✓ |
| 203                                  | 2 lt (1.33+0.66)<br>24 lt (16+8)                  | bV: 2:1<br>bW: 100:29 | R<br>S   | 2-4%<br>30-40% | R<br>S    | 130<br>120 | 90<br>80             | 10 m²/lt<br>13 m²/lt | 1-4<br>1-4     | 10<br>20<br>30   | 240<br>90<br>60  |                   | 2<br>1.5<br>0.5   | 8<br>4<br>2        | 21<br>6<br>4            | 3<br>2<br>1         | 7d<br>7d<br>7d    | 120-400 | 24-36           | 80-240  | 120-320 | 80-220         | ✓              | ✓ |
| PRO-FILL - Fillers & pastes          |                                                   |                       |          |                |           |            |                      |                      |                |                  |                  |                   |                   |                    |                         |                     |                   |         |                 |         |         |                |                |   |
| 101 / 102                            | 1, 4, 20 lt                                       | bV: 1:1<br>bW: 1:1    | -        | -              | -         | -          | -                    | -                    | 10<br>20<br>30 | 70<br>50<br>30   | -                | -                 | -                 | 48<br>36<br>24     | 3<br>2<br>1             | 3d<br>3d<br>3d      | 120-400           | 24-36   | 80-240          | 120-320 | 80-220  | ✓              | ✓              |   |
| 201                                  | 1, 4 lt                                           | bV: 1:1               | -        | -              | -         | -          | -                    | -                    | 10<br>20<br>30 | 60<br>30<br>15   | -                | -                 | -                 | 5<br>3<br>1.5      | 3.5<br>1.5<br>0.5       | 2d<br>2d<br>2d      | 120-400           | 24-36   | 80-240          | 120-320 | 80-220  | ✓              | ✓              |   |

bV: by Volume  
bW: by Weight

R: application by Roller  
S: application by Spraying

P: Porous substrate  
nP: non-Porous substrate

WFT: Wet Film Thickness  
DFT: Dry Film Thickness

m: minutes  
h: hours  
d: days

GRP: Glass Reinforced Polymer (fiberglass)  
FRP: (carbon) Fiber Reinforced Polymer